Shouyuan Shi, James Mutitu, and Dennis W. Prather



### Background



- We currently work on the design, fabrication, and manufacture of a wide array of photonic devices including: photonic crystals, silicon lasers, high speed modulators and solar cells.
- We have several active projects in silicon photonics: lasers, routers, modulators, MEMS, mirco-fluidics, OPSIS (foundry based), etc.
- We have worked on light trapping in thin-film silicon solar cells in the DARPA Very High Efficiency Solar Cell (VHESC) program.
- We have a strong and ongoing collaboration with the Institute of Energy Conversion (IEC) at the University of Delaware, where we apply photonic engineering device concepts to thin-film solar cells (CIGS).

### Our Vision



- To reach the "next level" of solar cell engineering, a holistic approach to design, integration, and manufacturing where materials, devices, and photonic engineering are monolithic.
- Application of photonic engineering device concepts to photovoltaics is non-trivial, it needs a multi-disciplinary approach where groups of various backgrounds work seamlessly together.
- For this to happen, a new paradigm is needed where the emphasis is on synergy and finding ways that different technologies can be mutually beneficial.
- A good example of this is the semiconductor manufacturing industry, where all components are built to work together from the on-set to build > 60% efficient solar cells, under very high concentration 10,000X.

## Nano-Fabrication Facility



#### **EQUIPMENT**:

UV, DUV, AND EBEAM LITHOGRAHY

ICP ETCHING WITH FL AND CL GASES

PECVD, MOCVD, MBE

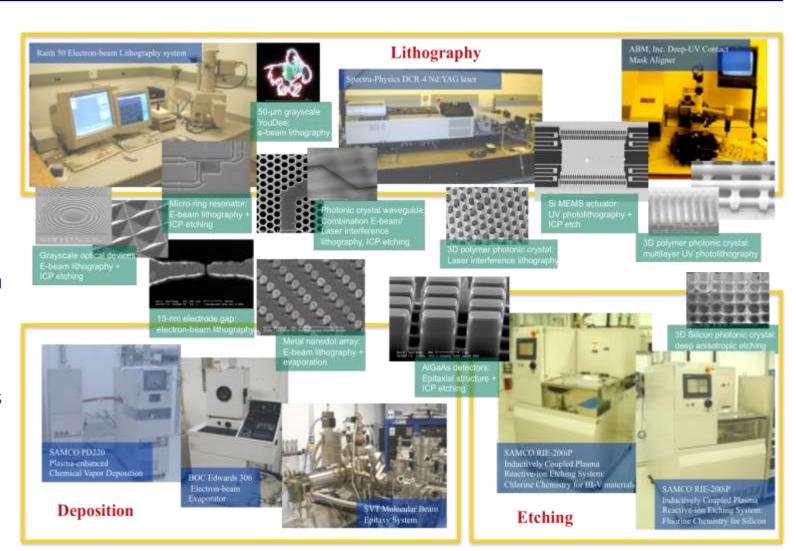
**EBEAM EVAPORATION** 

**CHIP PACKAGING** 

**FLIP-CHIP BONDING** 

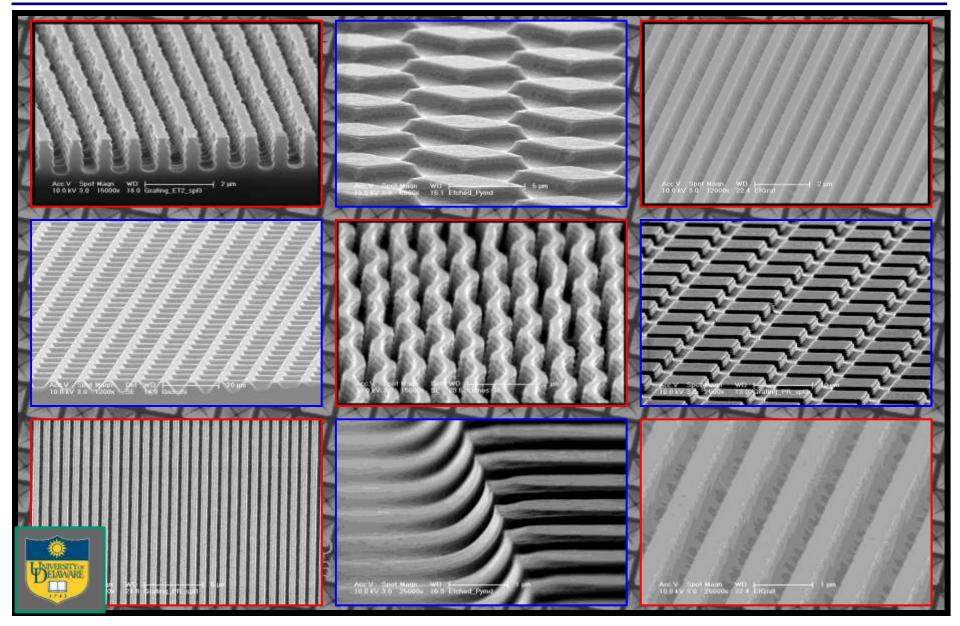
**DIFFUSION FURNACES** 

RF TESTING AND INTEGRATION



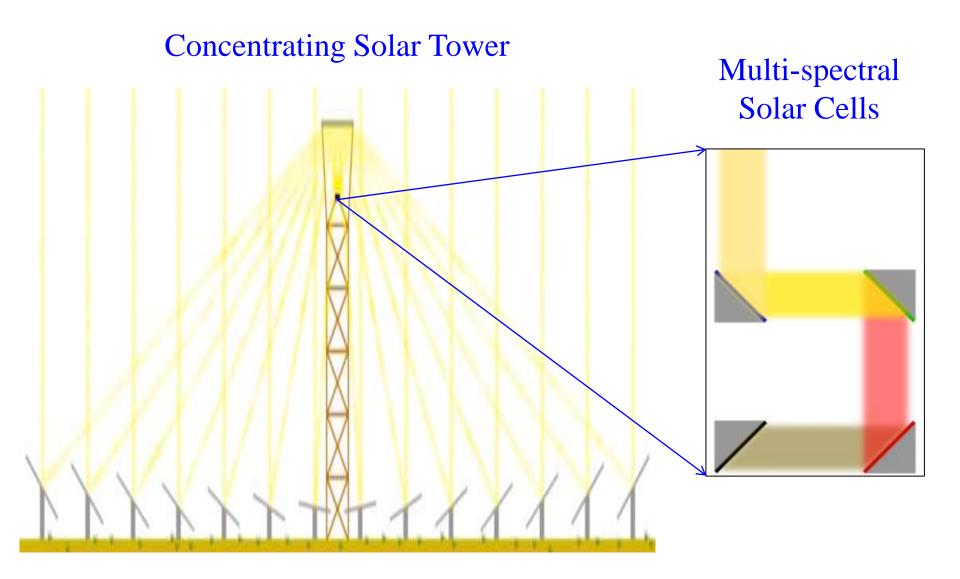
### Fabrication of Micro and Nano Structures





## Solar Tower and Light Spectrum Splitter

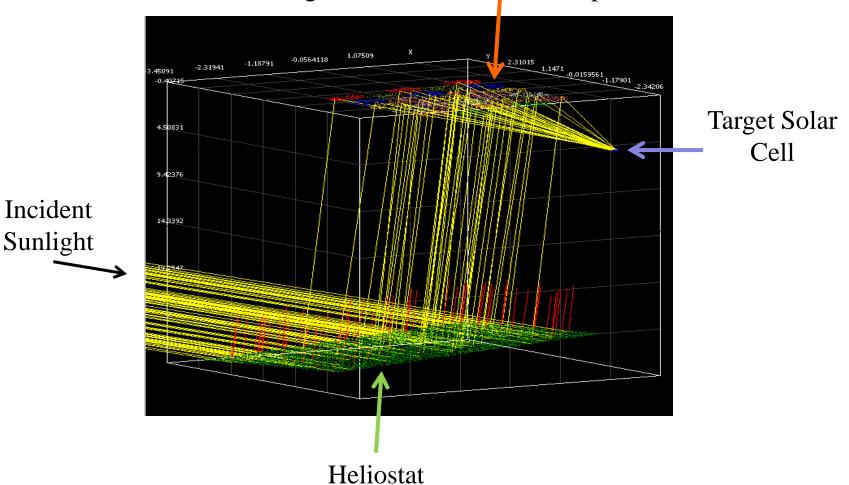




### Intersection Plot for Concentrator Field

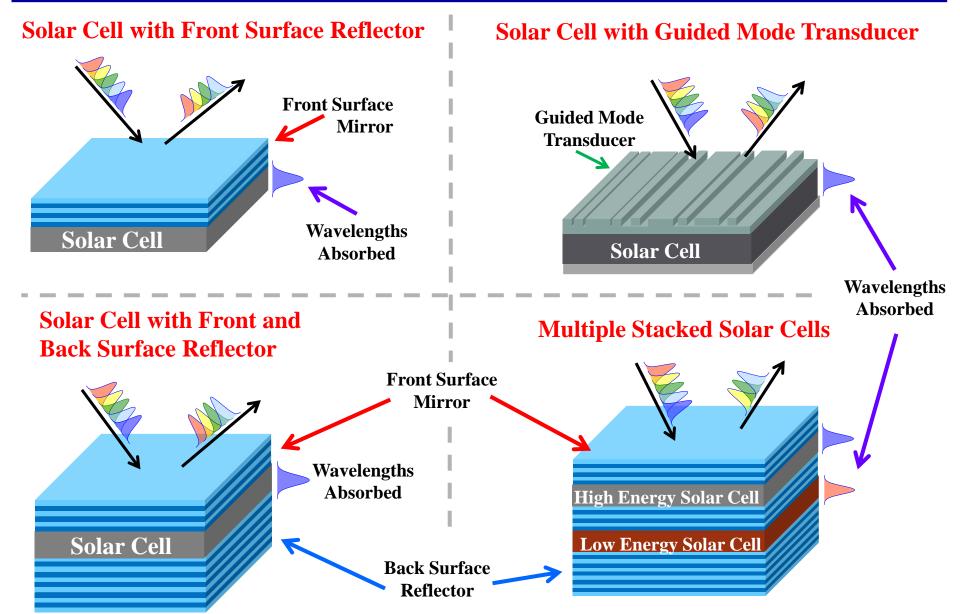


Primary Concentrator Mirror (25 hexagonal elements each with spherical curvature)



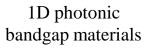
Heliostat (W = 6.2 m, H = 6.83 m)





### Broadband Photonic Bandgap Reflectors



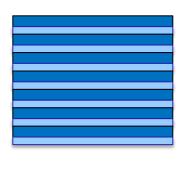


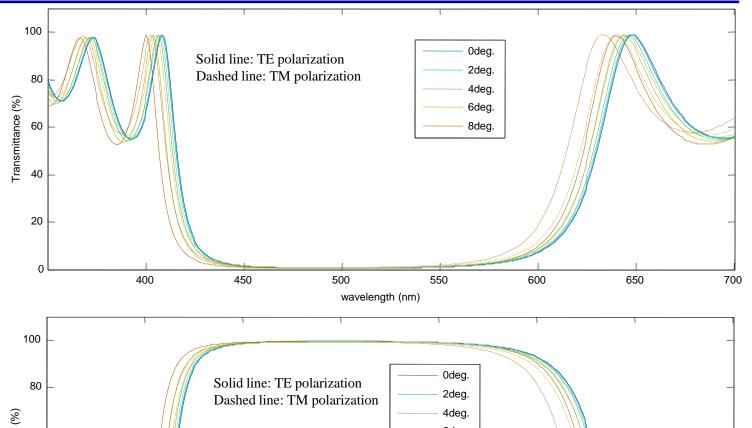
Center wavelength: 500nm Bandwidth: 420 - 600nm

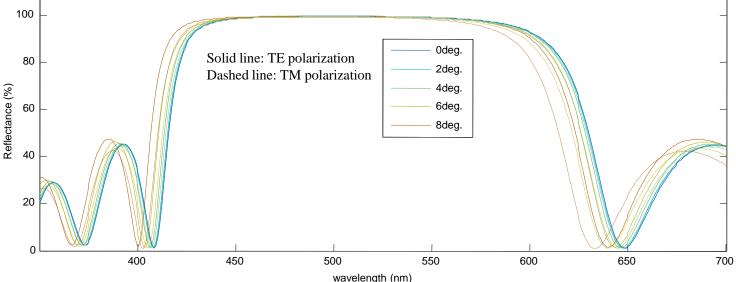
7 periods

Index contrast: ~ 2.5/1.46



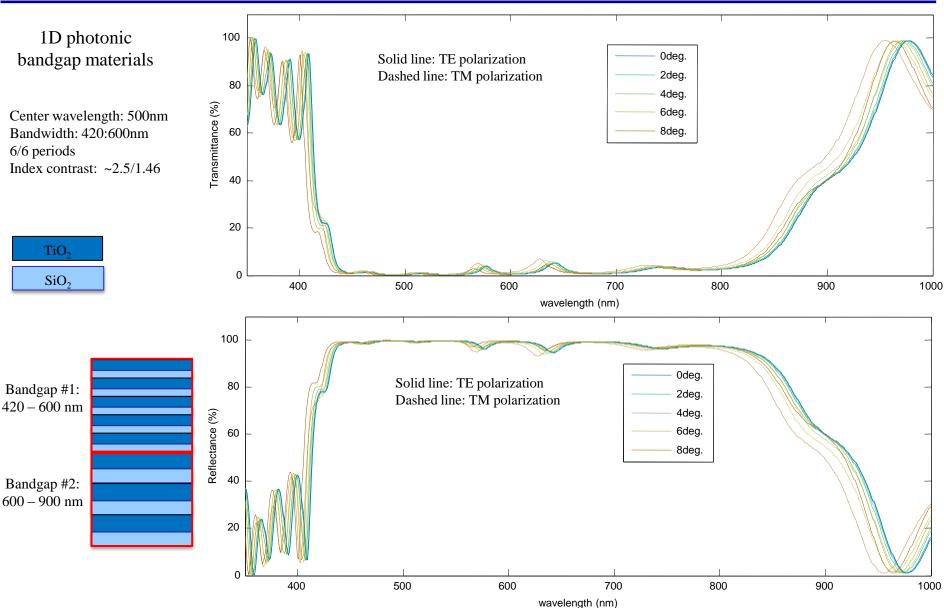






### Broadband Photonic Bandgap Reflectors

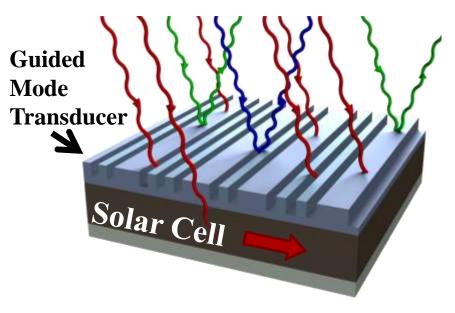




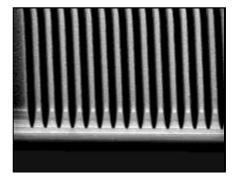
### Mode Transducer Enhanced Solar Cells



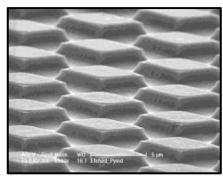
#### **Solar Cell With Guided Mode Transducer**



#### **Fabrication of Guided Mode Transducer**

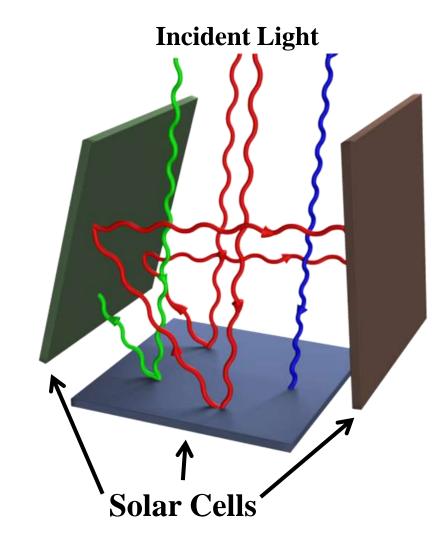


Nano-scale Gratings

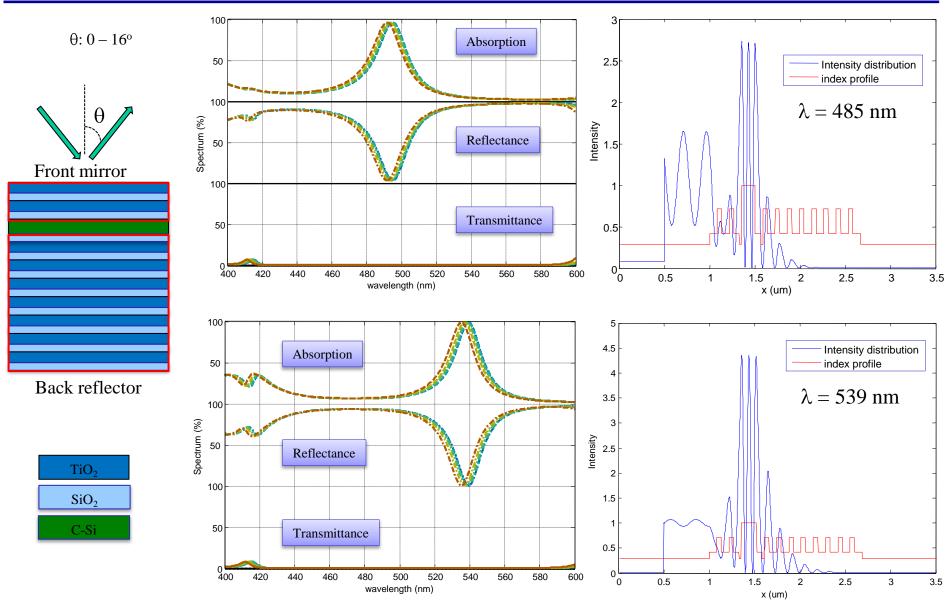


Micro-scale Features

#### Multiple Guided Mode Transducer Enhanced Solar Cells

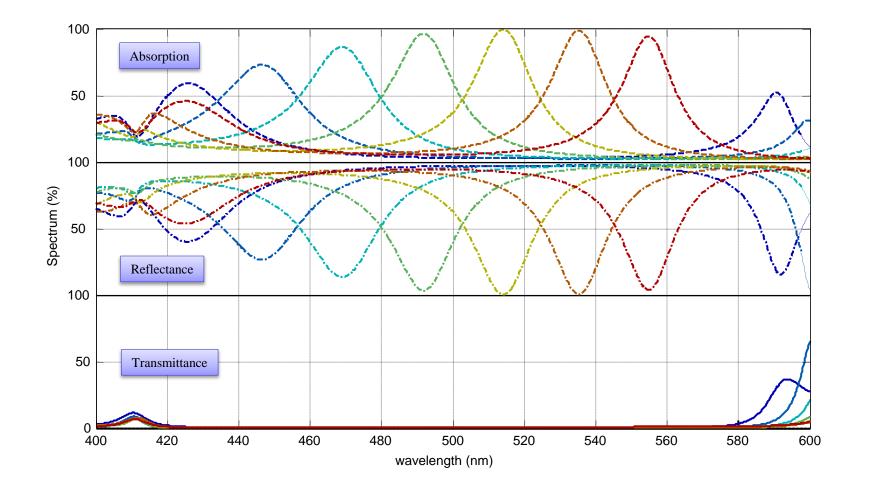








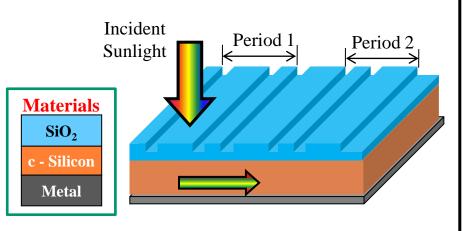
- Simply change the active layer (solar cell) thickness, we can tune the peak absorption spectrum
- Further optimization can be used to improve the absorption at the design wavelength



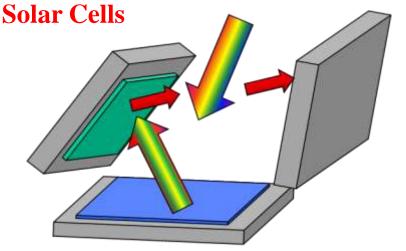
### **GMRF** Enhanced Solar Cells



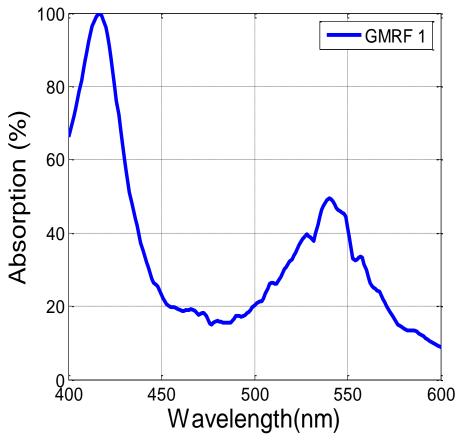
#### **Solar Cell With GMRF**



### **Multiple GMRF Enhanced**



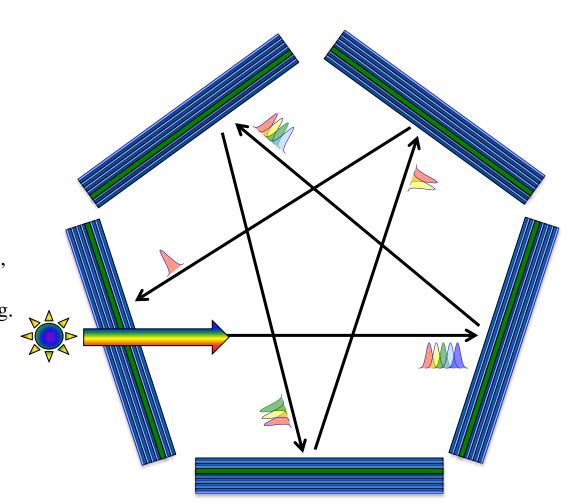
#### **Absorption of Single GMRF Enhanced Silicon Solar Cell**



(all less than 1 micron thick)



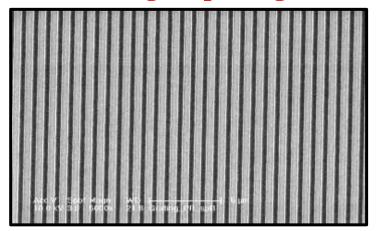
- One-dimensional micro-cavity is designed to capture a narrow band of the solar spectrum.
- Each cavity consists of an ultra wide band back reflector, a front reflector, and an active solar cell material.
- Strong resonances in the active solar cell materials allow the captured photons to have much longer life times, or increased optical path lengths, thereby enabling efficient light trapping.
- Multiple solar cells are arranged along the contour of a cylindrical surface.
   After the desired wavelength is absorbed in a particular cell, the remainder of the solar spectrum will propagate along the designed optical path and hence, will get absorbed in subsequent cells on the cylindrical surface.

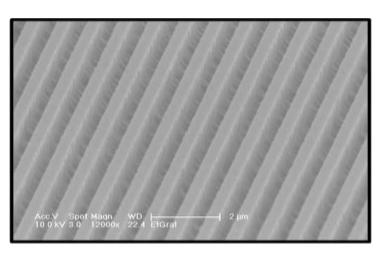


## Spectrum Splitting using Gratings



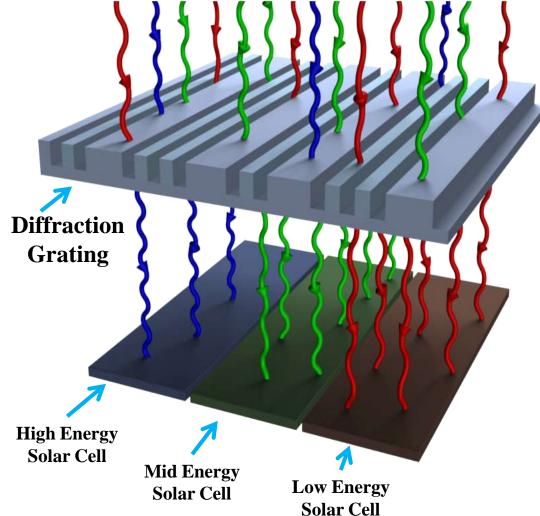
# **Diffraction Gratings for Light Splitting**





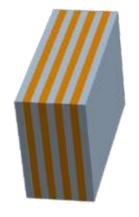
#### **Spectrum Splitting Structures**

**Incident Light** 

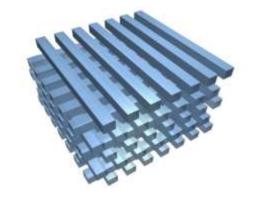


### **Photonic Crystals**









1D Photonic Crystal

2D Photonic Crystal

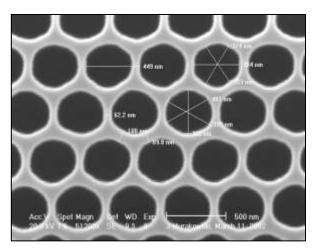
3D Photonic Crystal

- A PhC is a periodic arrangement of dielectric or metallic materials with a lattice constant comparable to the wavelength of an electromagnetic wave.
- They were first proposed in 1972 by Vladimir P. Bykov and later in 1987 by Eli Yablonovitch, as a means to control spontaneous emission.
- When a coherent source interacts with a periodic structure, interesting effects occur.
- One of the more interesting effect is the grouping of allowed states into discrete bands, which are separated by 'band gaps,' wherein no states are allowed.

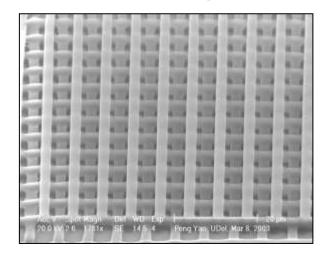
## Spectrum Splitting using Photonic Crystals

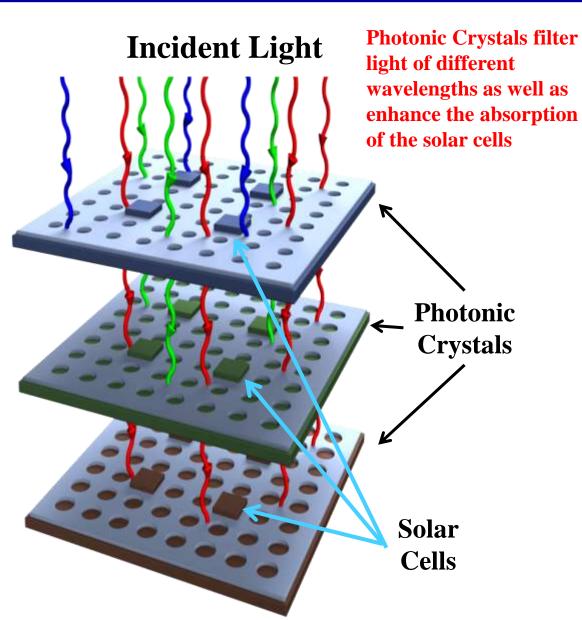


#### 2D PhC



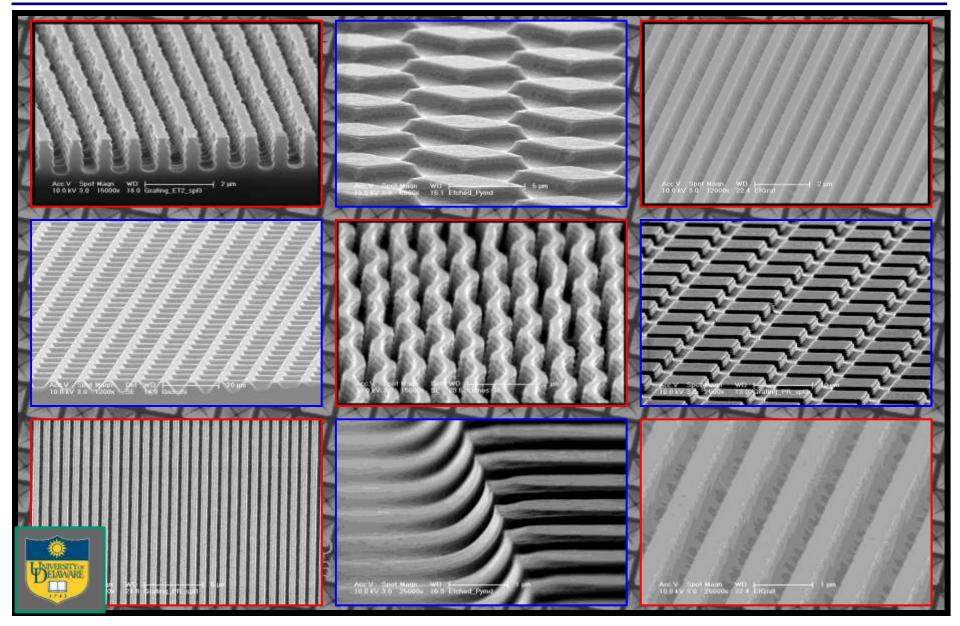
#### 3D PhC





### Fabrication of Micro and Nano Structures





### a-Si Solar Cells on Textured Substrates



